

EPSON OPOS ADK MANUAL

APPLICATION DEVELOPMENT GUIDE

**POSPrinter
(TM-P60II/TM-P60IIPEELEER)**

Version 3.00 Feb. 2019

Notes

- (1) Reproduction of any part of this documentation by any means is prohibited.
- (2) The contents of this documentation are subject to change without notice.
- (3) Comments and notification of any mistakes in this documentation are gratefully accepted.
- (4) This software cannot be used with other equipment that the specified.
- (5) EPSON will not be responsible for any consequences resulting from the use of any information in this documentation.

Trademarks

Microsoft®, Windows®, Visual Basic® and Visual C++® are trademarks or registered trademarks of Microsoft Corporation in the United States and/or other countries.

QR Code is a registered trademark of Denso Wave Incorporated.

EPSON® and ESC/POS® are registered trademarks of Seiko Epson Corporation.

Other product and company names used herein are for identification purposes only and may be trademarks or registered trademarks of their respective companies.

The Bluetooth® word mark and logos are registered trademarks owned by Bluetooth SIG, Inc. and any use of such marks by Seiko Epson is under license. Other trademarks and trade names are those of their respective owners.

Contents

SECTION 1. INTRODUCTION	1
SECTION 2. DETAILS ON SETTINGS	2
2.1 Reference Versions of Firmware	2
2.2 Settings of DIP Switches	2
2.3 Port Information	2
2.4 Device Settings	2
2.4.1 Usable Device Specific Settings.....	3
SECTION 3. FUNCTION DETAILS	4
3.1 Property Set Values and Default Values	4
3.1.1 Capability Set ValuesList Properties.....	4
3.1.2 List Properties.....	7
3.1.3 Width and Height Properties	8
3.1.4 Common Property Strings.....	9
3.1.5 PageMode Print Properties.....	9
3.2 Methods	11
3.3 Escape Sequences	12
3.4 Printable Barcode Type	13
3.5 Power Conditions Report.....	14
3.6 Synchronous Processing	14
3.7 Print Position	14
3.8 Electronic Logo Function (NVRAM)	15
3.9 Printable bitmap types and the specified size	15
3.10 Maintenance Counter	16
3.11 Automatic Recovery Function	16
3.12 Output without flow control on the IEEE 802.11 interfaces	16
3.13 MarkFeed Function	17
3.14 MarkFeed function of TM-P60II/TM-P60IPEELER	17
3.15 Label Receipt DirectIO	17
3.16 Label Receipt Usage	17
SECTION 4. WARNINGS.....	18

Section 1. Introduction

This manual describes the method of use and related items, as well as machine-specific precautions, when the EPSON TM-P60II/TM-P60IPEELER Series POSPrinter are used with the EPSON OPOS ADK program.

This manual applies to the following devices.

Device List

USB	IEEE 802.11	Bluetooth
TM-P60IIU	TM-P60IIW	TM-P60IIB
TM-P60IIMU	TM-P60IIMW	TM-P60IIMB
TM-P60IPEELERU	TM-P60IPEELERW	TM-P60IPEELERB

Before reading the manual, see the following explanation about the characteristic of the TM-P60II/TM-P60IPEELER models.

- Station: Receipt (Line Thermal 203 dpi X 203 dpi)

Throughout the manual, the various model names will be referred to as TM-P60II/TM-P60IPEELER.

Compatibility mode

The compatibility mode for upward compatibility was added in OPOS Ver2.60.

For the details of the compatibility mode, please refer to “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE Compatibility Mode”.

Section 2. Details on Settings

This section describes connection configurations and how to make the settings for the TM-P60II/TM-P60IPEELER Series printers.

2.1 Reference Versions of Firmware

Refer to the release notes (Relnote.txt).

2.2 Settings of DIP Switches

Not applicable

2.3 Port Information

1) Port information when using USB port

Not applicable

2) Port information when using Bluetooth port

Not applicable

3) Port information when using IEEE 802.11 port

The port information that can be set with the SetupPOS utility is as follows.

Item	Setting range
Output buffer length [byte]	32 to 1024
Output interval time [ms]	0 to 9999

The default settings are as shown in the following table.

Item	Setting range
Output buffer length [byte]	1024
Output interval time [ms]	2500

2.4 Device Settings

The following explanation is about the settings for TM-P60II/TM-P60IPEELER.

2.4.1 Usable Device Specific Settings

For the TM-P60II/TM-P60IIPeeler, the following Device Specific Settings are settable by the SetupPOS utility. For more details on each setting, refer to the Section 2 in the Application Development Guide (POSPrinter EPSON TM series).

Tab	Settings
General	Disable panel buttons
	Assume print complete when data output finishes
	Ignore firmware version check
	Homogenize Error Codes
	Output complete timeout
Paper	Paper Width [mm]: LineWidth [dot]: LineCharsList
Bitmap	TM-P60IIUtility
	NVRAM
Color Bitmap	Method
	Brightness
	Primary
Status Log	ERROR
	OFFLINE
	Log file name (full path name)
	Maximum file size [KB]
Printing Properties	Receipt Characters per Line
	Receipt Line Spacing [dots]
	CharacterSet [CodePage Number]

Section 3. Function Details

This section describes the functions of the TM-P60II/TM-P60IPEELER printer in details. Supplementary explanation of the parts not described in detail in the “UPOS” is also given here.

3.1 Property Set Values and Default Values

The following explanation is about the property setting values and the default values.

3.1.1 Capability Set ValuesList Properties

The following values are the Capability set values.

Capability Name	Setting Value
CapTransaction	TRUE
CapCoverSensor	TRUE
CapConcurrentRecSlp	FALSE
CapConcurrentJrnSlp	FALSE
CapConcurrentJrnRec	FALSE
CapConcurrentPageMode	FALSE
CapCharacterSet	PTR_CCS_UNICODE ^{*2}
CapMapCharacterSet	TRUE ^{*3}
CapJrnUnderline	FALSE
CapJrnNearEndSensor	FALSE
CapJrnItalic	FALSE
CapJrnEmptySensor	FALSE
CapJrnDwideDhigh	FALSE
CapJrnDwide	FALSE
CapJrnDhigh	FALSE
CapJrnColor	0
CapJrnCartridgeSensor	0
CapJrnBold	FALSE
CapJrn2Color	FALSE
CapJrnPresent	FALSE
CapRecPageMode	TRUE
CapRecUnderline	TRUE
CapRecStamp	FALSE

CapRecRotate180	TRUE
CapRecRight90	TRUE
CapRecPapercut	(TM-P60II) TRUE (TM-P60IIPPEELER) FALSE
CapRecNearEndSensor	FALSE
CapRecMarkFeed	(TM-P60II) 0 (TM-P60IIPPEELER) *1 0 PTR_MF_TO_TAKEUP PTR_MF_TO_NEXT_TOF PTR_MF_TO_CURRENT_TOF
CapRecLeft90	TRUE
CapRecItalic	FALSE
CapRecEmptySensor	TRUE
CapRecDwideDhigh	TRUE
CapRecDwide	TRUE
CapRecDhigh	TRUE
CapRecColor	PTR_COLOR_PRIMARY
CapRecCartridgeSensor	0
CapRecBold	TRUE
CapRecBitmap	TRUE
CapRecBarCode	TRUE
CapRec2Color	FALSE
CapRecPresent	TRUE
CapRecRuledLine	FALSE
CapSlpUnderline	FALSE
CapSlpRotate180	FALSE
CapSlpRight90	FALSE
CapSlpNearEndSensor	FALSE
CapSlpLeft90	FALSE
CapSlpItalic	FALSE
CapSlpEmptySensor	FALSE
CapSlpDwideDhigh	FALSE
CapSlpDwide	FALSE
CapSlpDhigh	FALSE
CapSlpColor	0
CapSlpCartridgeSensor	0
CapSlpBothSidesPrint	FALSE
CapSlpBold	FALSE
CapSlpBitmap	FALSE

CapSlpBarCode	FALSE
CapSlp2Color	FALSE
CapSlpFullslip	FALSE
CapSlpPresent	FALSE
CapSlpPageMode	FALSE
CapSlpRuledLine	FALSE

^{*1}The setting values of CapRecMarkFeed differ depending on the device state and the paper type in the case of the TM-P60IIPPEELER.

Please refer to “3.14 MarkFeed function of TM-P60II/TM-P60IIPPEELER” of this manual for details.

^{*2} If TAIWAN BIG-5 character model, “PTR_CCS_KANJI” is set.

^{*3} If TAIWAN BIG-5 character model, “FALSE” is set.

3.1.2 List Properties

The List Properties are explained in the following.

List Property	Settings
CharacterSetList ^{*2*3}	"120, 121, 126, 130, 131, 150, 151, 152, 153, 154, 155, 254, 255, 437, 720, 737, 775, 850, 851, 852, 853, 855, 857, 858, 860, 861, 862, 863, 864, 865, 866, 869, 874, 997, 998, 999, 1098, 1125, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258"
JrnLineCharsList	""
RecLineCharsList (When 57.5 mm is set)	(TM-P60II) 35, 42, 52" (TM-P60II Peeler) "32, 38, 48"
RecLineCharsList (When 59.5 mm is set) ^{*1}	"36, 43, 54"
SlpLineCharsList	""
RecBarCodeRotationList	"0, R90, L90, 180"
RecBitmapRotationList	"0, R90, L90, 180"
SlpBarCodeRotationList	""
SlpBitmapRotationList	""
FontTypefaceList	""

^{*1}The values of RecLineCharsList property are updated by the values specified of "PTR_DI_SET_PAPERLAYOUT" command.

(Available only for the TM-P60IPEELER.)

^{*2}If TAIWAN BIG-5 character model, "950" is added to the list.

^{*3} When the CapCharacterSet property is set to "PTR_CCS_UNICODE," "997" is added to the list. When CharacterSet is set to "997," all characters loaded in the device are allocated to Unicode for printing. However, the BinaryConversion property should be set to "OPOS_BC_NONE" when printing with Unicode.

3.1.3 Width and Height Properties

The width and height properties are described below.

Property	Settings		
	Default Value	Maximum value [dot]	Minimum value [dot]
RecLineSpacing	30	127	24 ^{*1}
JrnLineSpacing	X	X	X
SlpLineSpacing	X	X	X
SlpLineHeight [dot]	X		
RecLineHeight [dot]	24,16		
JrnLineHeight [dot]	X		
SlpLineWidth [dot]	X		
RecLineWidth [dot] (When 57.5 mm is set)	420(TM-P60II) 388(TM-P60IPEELER)		
RecLineWidth [dot] (When 59.5 mm is set)	432(TM-P60II)		
JrnLineWidth [dot]	X		
RecSidewaysMaxLines ^{*2}	13		
RecSidewaysMaxChars (When Font A is selected)	135		
RecSidewaysMaxChars (When Font B is selected)	162		
RecSidewaysMaxChars (When Font C is selected)	203		
RecLinesToPaperCut	3 (TM-P60II) ^{*3} 5 (TM-P60IPEELER) ^{*3}		
SlpSidewaysMaxLines	X		
SlpSidewaysMaxChars	X		
SlpMaxLines	X		

X : No settings

^{*1} In the case of a line thermal station, the Line Spacing setting is identical with the height of the characters which means that it can be set at up to 16 when Font C is selected.

^{*2} It can be changed by the settings of the RecLineSpacing or the RecLineHeight.

^{*3} It can be changed by the settings of the RecLineSpacing or the character height.

3.1.4 Common Property Strings

The Device information properties are described below.

- TM-P60II

I/F	DeviceName	DeviceDescription
U	TM-P60IIU	EPSON TM-P60IIU POS Printer
	TM-P60IIMU	EPSON TM-P60IIMU POS Printer
W	TM-P60IIW	EPSON TM-P60IIW POS Printer
	TM-P60IIMW	EPSON TM-P60IIMW POS Printer
B	TM-P60IIB	EPSON TM-P60IIB POS Printer
	TM-P60IIMB	EPSON TM-P60IIMB POS Printer

- TM-P60IIPPEELER

I/F	DeviceName	DeviceDescription
U	TM-P60IIPPEELER	EPSON TM-P60II POS Printer
W	TM-P60IIPPEELERW	EPSON TM-P60IIW POS Printer
B	TM-P60IIPPEELERB	EPSON TM-P60IIB POS Printer

I/F shows the connected interface.

There are four types of the connecting interfaces as follows:

U: USB

W: IEEE 802.11

B: Bluetooth

3.1.5 PageMode Print Properties

The Device information properties are described below.

Property	Station ^{*2}		
	Journal	Receipt	Slip
PageModeArea	-	(58mm)“420”, “1624” (TM-P60II) (60mm)“432”, “1624”(TM-P60II) “388”, “1624”(TM-P60IIPPEELER)	-
PageModeDescriptor ^{*1}	-	BM/BC/BMR/BCR	-

^{*1} Following setting values are used for the PageModeDescriptor property.

BM : Bitmap printing is available.

BC : Barcode printing is available.

BMR : Rotated printing of bitmap is available.

BCR : Rotated printing of barcode is available.

^{*2} If the Station's CapRecPageMode and/or CapSlpPageMode property values are FALSE, the PageModeArea property shall have " " and the PageModeDescriptor property shall have "0" respectively as a setting value.

3.2 Methods

The following explanation is about supported/unsupported Methods, and the detailed information.

Method	Supported/Unsupported	Compatibility with the PageMode printing
PrintNormal	O	O
PrintTwoNormal	X	X
PrintImmediate	O	O ^{*1}
PrintBarCode	O	O ^{*2}
PrintBitmap	O	O ^{*3}
PrintMemoryBitmap	O	O ^{*3}
CutPaper	TM-P60II O (1~100: Cutting with one point of the bottom left corner uncut) TM-P60IIPPEELER X	X
MarkFeed	TM-P60II X TM-P60IIPPEELER O	TM-P60II X TM-P60IIPPEELER O
ChangePrintSide	X	X
ValidateData	O	O
TransactionPrint	O	O
SetLogo	O	O
SetBitmap	O	O
RotatePrint	O	X
EndRemoval	X	X
BeginRemoval	X	X
EndInsertion	X	X
BeginInsertion	X	X
ClearPrintArea	O	O
PageModePrint	O	O

O : Supported

X : Unsupported

^{*1} If the specified Station is ready to print, the printing data shall not be stored in the PageMode printing buffer but, instead, go straight to printing. If the Station is not ready to print, an error is returned.

^{*2} If other than "LEFT" is specified for the printing position of barcode, the printing shall be done, regardless of the PageModeHorizontalPosition property setting, based on the PageModePrintArea property setting in the horizontal direction.

^{*3} If other than "LEFT" is specified for the printing position of bitmap, the printing shall be done, regardless of the PageModeHorizontalPosition property setting, based on the PageModePrintArea property setting in the horizontal direction.

3.3 Escape Sequences

The following figure is about supported/unsupported Escape Sequences.

Escape Sequence	Support	Compatibility with the PageMode printing
#P	TM-P60II 0~100 TM-P60IIPEELER X	X
#fP	TM-P60II 0~100 TM-P60IIPEELER X	X
#sP	X	X
sL	X	X
#B	O	O
tL	O	O
bL	O	O
[*]#R	O	O
#IF	0~9999	O
#uF Base Pitch [inch]	0~ approx. 50 cm	O
#rF Maximum [inch]	X	X
#fT	X	X
bC	O	O
!bC	O	O
#uC	1~2	O
iC	X	X
!iC	X	X
#rC	1	O
rvC	O	O
!rvC	O	O
#sC	X	X
#fC	X	X
[*]#E	0~65535	X
tbC	X	X
!tbC	X	X
tpC	X	X
!tpC	X	X
1C	O	O
2C	O	O
3C	O	O
4C	O	O
#hC	1~8	O
#vC	1~8	O
cA	O	O ^{*1}
rA	O	O ^{*1}

IA	O	O
#stC	1	1
!stC	O	O
*#dL	X	X
N	O	O

O: Supported

X: Unsupported

Numbers: Settable range

*1 Regardless of the PageModeHorizontalPosition property setting, center or right adjust what is to be printed based on the PageModePrintArea property setting in the horizontal direction.

3.4 Printable Barcode Type

The TM-P60II/TM-P60IPEELER allow the following barcode types.

- Code 128
- Code 128 Parsed
- Code 93
- Codabar
- ITF
- Code 39
- JAN 13 (EAN 13)
- JAN 8 (EAN 8)
- UPC-E
- UPC-A
- PDF417
- QR CODE
- MAXI CODE
- GS1-Data
- GS1-Data Expanded
- GS1-128
- GS1-Data Truncated
- GS1-Data Limited
- GS1-Data Stacked
- GS1-Data Stacked Omnidirectional
- GS1-Data Expanded Stacked
- Composite
- AztecCode

- DatamatrixCode

3.5 Power Conditions Report

The TM-P60II/TM-P60IPEELER supports Power Conditions Report as follows.

Powered on reporting: Supported (Available by the manufacturer settings.)

Powered off reporting: Supported (Available by the manufacturer settings.)

The manufacturer settings are automatically set.

3.6 Synchronous Processing

The TM-P60II/TM-P60IPEELER support the Process ID for the Synchronous Processing.

Use of the Process ID allows multiple print commands to be queued to the printer simultaneously. For this reason, Asynchronous output (AsyncMode = TRUE) gives a performance improvement.

3.7 Print Position

The TM-P60II/TM-P60IPEELER supports the function for setting printing position.

Function	Support
Left margin	O
Print position	O

O: Supported

X: Unsupported

When supports the left margin setting function, it is possible to specify the horizontal printing position of the bitmap or barcode by dots unit.

When supports the printing position settings, it is possible to specify the horizontal printing position of the text, bitmap, or the barcode to the left, center, or the right side of the paper.

3.8 Electronic Logo Function (NVRAM)

The TM-P60II/TM-P60IPEELER models feature an electronic logo function (NVRAM). To use NVRAM, start up TM Bluetooth connector utility from “Device Specific Settings” of SetupPOS utility, and register image files (BMP style) with NVRAM in advance.

For the details of the registration, please refer to the “TM-P60II/TM-P60IPEELER Utility User's Manual”.

To print image files registered with NVRAM, please use the either of the following

DirectIO:

PTR_DI_FLASH_BITMAP2.

Please refer to the corresponding part of the Section 4 of “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)” for detail. The available NVRAM sizes are as follows:

TM-P60II/TM-P60IPEELER : 384K bytes

3.9 Printable bitmap types and the specified size

The TM-P60II/TM-P60IPEELER models support the following bitmap commands. For the detailed information about the each command, refer to the Section 2 in the Application Development guide (POSPrinter EPSON TM Series). The allowance ranges for bitmaps are as follows.

Bitmap command type	Allowance range		
	X	Y	xy
NV bitmap	1~8192	1~2304	
Raster bitmap	1~8192	1~2304	

3.10 Maintenance Counter

The TM-P60II/TM-P60IPEELER models feature a maintenance counter function for retaining an operation log of the printer. The following chart shows the available maintenance counters for the TM-P60II/TM-P60IPEELER.

Counter number Hexadecimal	Counter	Unit	Max Value	Counter Type
14	Number of line feeds	Lines	143,165,576	Resettable
15	Number of times head timing pulse: Roll paper	Times	4,294,967,295	Resettable
32 ^{*1}	Number of auto-cutter operations	Times	4,294,967,295	Resettable
46	Uptime of product	Hours	71,582,788	Resettable
94	Number of line feeds	Lines	143,165,576	Cumulative
95	Number of times head timing pulse: Roll paper	Times	4,294,967,295	Cumulative
B2 ^{*1}	Number of auto-cutter operations	Times	4,294,967,295	Cumulative
C6	Uptime of product	Hours	71,582,788	Cumulative

^{*1} Available only for the TM-P60II.

3.11 Automatic Recovery Function

The TM-P60II/TM-P60IPEELER models feature a function for automatic recovery when the power is turned on again after an interruption of power. Recovery processing is performed automatically when the printer's power is turned on again after an interruption. The recovery processing restores the printer to the condition it was in before the power was turned off.

3.12 Output without flow control on the IEEE 802.11 interfaces

The TM-P60II/TM-P60IPEELER models support outputting without flow control on the IEEE 802.11 interfaces.

3.13 MarkFeed Function

The TM-P60II/TM-P60IPEELER support the MarkFeed function.

The OPOS_E_ILLEGAL / OPOS_EX_INVALIDMODE is returned at the execution of the PTR_MF_TO_CURRENT_TOF under the condition that the label is at the peel-off position or the position other than cut position in the case of the TM-P60IPEELER.

However, the OutputCompleteEvent is fired upon the processing of the transferred command during the asynchronous print since the label position cannot be comprehended.

3.14 MarkFeed function of TM-P60II/TM-P60IPEELER

The operations of the CapRecMarkFeed and the MarkFeed method in the TM-P60II/TM-P60IPEELER is as follows.

Device Mode	Paper Type	CapRecMarkFeed
Peel-off Issuance Mode	Roll paper	0
	Black marked roll paper	PTR_MF_TO_NEXT_TOF PTR_MF_TO_CURRENT_TOF
	Label paper	PTR_MF_TO_TAKEUP
	Black marked label paper	PTR_MF_TO_CURRENT_TOF
Serial Issuance Mode	Roll paper	0
	Black marked roll paper	PTR_MF_TO_NEXT_TOF PTR_MF_TO_CURRENT_TOF
	Label paper	PTR_MF_TO_TAKEUP
	Black marked label paper	PTR_MF_TO_NEXT_TOF PTR_MF_TO_CURRENT_TOF

3.15 Label Receipt DirectIO

The TM-P60IPEELER support the following DirectIO commands. For usage information, please refer to the Section 4 of "EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)".

PTR_DI_LABEL_REMOVE

3.16 Label Receipt Usage

- To use the function related to the label, the paper should be label paper or black marked label paper.
- When using label paper, the Escape Sequence ESC|#IF feeds the receipt the specified length, or to the head of the next label.

Section 4. Warnings

This section describes precautions in use of TM-P60II/TM-P60IPEELER.

When the power is turned on or off while using a Bluetooth connection, the recovery process might take time to complete.

The TM-P60II/TM-P60IPEELER status becomes busy only when the buffer is full. This behavior cannot be changed. Thus, it is not considered to be offline when the status is set to "cover open" and "no paper."

When using the TM-P60II/TM-P60IPEELER, the following StatusUpdateEvent that indicates loading condition of battery cartridge may not be fired.

PTR_SUE_BATTERY_REMOVED : Battery Cartridge is unloaded

When using the TM-P60IPEELER, if a mechanical-error is returned, it means that there is a layout-error. To avoid the error, set the value of "sa" of PTR_DI_SET_PAPERLAYOUT of the DirectIO command to 0. Or reset the value of the paper layout to an appropriate number.