



EPSON OPOS ADK MANUAL

APPLICATION DEVELOPMENT GUIDE

**POSPrinter
(TM-m30/TM-m30II/TM-m30II_MltFont)**

Version 3.00 Apr. 2021

Notes

- (1) Reproduction of any part of this documentation by any means is prohibited.
- (2) The contents of this documentation are subject to change without notice.
- (3) Comments and notification of any mistakes in this documentation are gratefully accepted.
- (4) This software cannot be used with other equipment that the specified.
- (5) EPSON will not be responsible for any consequences resulting from the use of any information in this documentation.

Trademarks

Microsoft®, Windows®, Windows Server®, Visual Basic® and Visual C++® are trademarks or registered trademarks of Microsoft Corporation in the United States and/or other countries.

QR Code is a registered trademark of Denso Wave Incorporated.

EPSON® and ESC/POS® are registered trademarks of Seiko Epson Corporation.

Other product and company names used herein are for identification purposes only and may be trademarks or registered trademarks of their respective companies.

The Bluetooth® word mark and logos are registered trademarks owned by Bluetooth SIG, Inc. and any use of such marks by Seiko Epson is under license. Other trademarks and trade names are those of their respective owners.

Contents

SECTION 1. INTRODUCTION	1
SECTION 2. DETAILS ON SETTINGS	2
2.1 References of Firmware Versions	2
2.2 Settings of DIP Switches	2
2.3 Port Information.....	2
2.4 Device Settings	3
2.4.1 Usable Device Specific Settings.....	3
SECTION 3. FUNCTION DETAILS.....	4
3.1 Property Set Values and Default Values.....	4
3.1.1 Capability Set Values.....	4
3.1.2 List Properties	6
3.1.3 Width and Height Properties.....	7
3.1.4 Common Property Strings	9
3.1.5 PageMode Print Properties.....	9
3.2 Methods.....	10
3.3 Escape Sequences.....	11
3.4 Printable Barcode Type	12
3.4.1 Code128/ Code128 Parsed Printing.....	12
3.5 Synchronous Processing	13
3.6 Printing Positions.....	13
3.7 Electronic Logo Function (NVRAM)	13
3.8 Printable bitmap types and sizes	14
3.9 Maintenance Counter	14
3.10 Automatic Recovery Function	15
3.11 Output without Flow Control on the USB/Ethernet Interfaces	15
SECTION 4. MULTIFONT PRINTING.....	16
4.1 Overview	16
4.2 Supported Device.....	16
4.3 Supported Methods	16
4.4 Supported Languages	16
4.5 Details of function	17
4.5.1 Priority Font	17
4.5.2 Precautions and Restrictions.....	18
SECTION 5. WARNINGS	19

Section 1. Introduction

This manual describes the method of use and related items, as well as machine-specific precautions, when the EPSON TM-m30/ TM-m30II POS Printers are used with the EPSON OPOS ADK program.

This manual applies to the following devices.

Device List

USB	Ethernet	Bluetooth
TM-m30U	TM-m30E	TM-m30B
TM-m30MU	TM-m30ME	TM-m30MB
TM-m30IIU	TM-m30IIE	TM-m30IIB
TM-m30IIMU	TM-m30IIME	TM-m30IIMB
TM-m30II_MltFontU	TM-m30II_MltFontE	TM-m30II_MltFontB

Before reading the manual, see the following explanation about the characteristic of the TM-m30/ TM-m30II/ TM-m30II_MltFont models.

Station: Receipt (Line Thermal 203 dpi X 203 dpi)

Throughout the manual, the various model names will be referred to as TM-m30(II).

Compatibility mode

The compatibility mode for upward compatibility was added in OPOS Ver2.60.

For the details of the compatibility mode, please refer to “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE Compatibility Mode”.

Section 2. Details on Settings

This section describes connection configurations and how to make the settings for the TM-m30/ TM-m30II Printers.

2.1 References of Firmware Versions

Refer to the release notes (Relnote.txt/SupportedDevicesList.txt).

2.2 Settings of DIP Switches

Not applicable

2.3 Port Information

1) Port information when using USB port

Not applicable

2) Port information when using Ethernet port

Not applicable

3) Port information when using Bluetooth port

Not applicable

2.4 Device Settings

The following explanation is about the settings for TM-m30/ TM-m30II/ TM-m30II_MltFont.

2.4.1 Usable Device Specific Settings

For the TM-m30/ TM-m30II/ TM-m30II_MltFont, the following device specific settings are settable by the SetupPOS utility. For the detail, please refer to the corresponding part of the Section 2 of “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)”

Tab	Settings
General	Disable panel buttons
	Assume print complete when data output finishes
	Homogenize Error Codes *
	Ignore firmware version check
	Output complete timeout [s]
Paper	Paper Type
	Paper Width [mm]: LineWidth [dot]: LineCharsList
Bitmap	Utility
	NVRAM
Color Bitmap	Halftone: Method
	Halftone: Brightness
	Color: Primary
	Gradation: Method
Status Log	ERROR
	OFFLINE
	Log file name (full path name)
	Maximum file size [KB]
Default Value* ¹	Multilingual font
Printing Properties	Receipt Characters per Line
	Receipt Line Spacing [dots]
	CharacterSet [CodePage Number]

*¹ Available only for the Multilingual character model.

Section 3. Function Details

This section describes the functions of the TM-m30/ TM-m30II/ TM-m30II_MltFont printer in details.

Supplementary explanation of the parts not described in detail in the "UPOS" is also given here.

3.1 Property Set Values and Default Values

The following explanation is about the property set values and the default values.

3.1.1 Capability Set Values

The following values are the Capability set values.

Capability Name	Setting Value
CapTransaction	TRUE
CapCoverSensor	TRUE
CapConcurrentRecSlp	FALSE
CapConcurrentJrnSlp	FALSE
CapConcurrentJrnRec	FALSE
CapConcurrentPageMode	FALSE
CapCharacterSet	PTR_CCS_UNICODE* ¹
CapMapCharacterSet	TRUE* ²
CapJrnUnderline	FALSE
CapJrnNearEndSensor	FALSE
CapJrnItalic	FALSE
CapJrnEmptySensor	FALSE
CapJrnDwideDhigh	FALSE
CapJrnDwide	FALSE
CapJrnDhigh	FALSE
CapJrnColor	0
CapJrnCartridgeSensor	0
CapJrnBold	FALSE
CapJrn2Color	FALSE
CapJrnPresent	FALSE
CapRecPageMode	TRUE
CapRecUnderline	TRUE
CapRecStamp	FALSE
CapRecRotate180	TRUE

CapRecRight90	TRUE
CapRecPapercut	TRUE
CapRecNearEndSensor	TRUE
CapRecMarkFeed	0
CapRecLeft90	TRUE
CapRecItalic	FALSE
CapRecEmptySensor	TRUE
CapRecDwideDhigh	TRUE
CapRecDwide	TRUE
CapRecDhigh	TRUE
CapRecColor	PTR_COLOR_PRIMARY
CapRecCartridgeSensor	0
CapRecBold	TRUE
CapRecBitmap	TRUE
CapRecBarCode	TRUE
CapRec2Color	FALSE
CapRecPresent	TRUE
CapRecRuledLine	FALSE
CapSlpUnderline	FALSE
CapSlpRotate180	FALSE
CapSlpRight90	FALSE
CapSlpNearEndSensor	FALSE
CapSlpLeft90	FALSE
CapSlpItalic	FALSE
CapSlpEmptySensor	FALSE
CapSlpDwideDhigh	FALSE
CapSlpDwide	FALSE
CapSlpDhigh	FALSE
CapSlpColor	0
CapSlpCartridgeSensor	0
CapSlpBothSidesPrint	FALSE
CapSlpBold	FALSE
CapSlpBitmap	FALSE
CapSlpBarCode	FALSE
CapSlp2Color	FALSE
CapSlpFullslip	FALSE
CapSlpPresent	FALSE
CapSlpPageMode	FALSE
CapSlpRuledLine	FALSE

*1 If CHINA GB18030 character model or TAIWAN BIG-5 character model or Thai 1 Pass character model, "PTR_CCS_KANJI" is set.

*2 If CHINA GB18030 character model or TAIWAN BIG-5 character model or Thai 1 Pass character model, "FALSE" is set.

3.1.2 List Properties

The List Properties are explained in the following.

TM-m30/ TM-m30II:

List Property	Settings
CharacterSetList	(TM-m30(II), TM-m30(II)M ^{*1,2}) "120, 121, 126, 130, 131, 150, 151, 152, 153, 154, 155, 255, 437, 720, 737, 775, 850, 851, 852, 853, 855, 857, 858, 860, 861, 862, 863, 864, 865, 866, 869, 997, 998, 999, 1098, 1125, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258" (TM-m30(II)M ^{*3}) "120,121,126,130,131,437,997" *4 "437,874" *5
JrnLineCharsList	"0"
RecLineCharsList	79.5mm: "48, 57, 64" 57.5mm: "36, 42, 46"
RecLineCharsList (Column Emulation Setting)	79.5mm: "42, 54, 60" 57.5mm: "32, 42, 46"
SlpLineCharsList	"0"
RecBarCodeRotationList	"0, R90, L90, 180"
RecBitmapRotationList	"0, R90, L90, 180"
SlpBarCodeRotationList	"0"
SlpBitmapRotationList	"0"
FontTypefaceList	"0"

TM-m30II_MltFont:

List Property	Settings
CharacterSetList	"120, 121, 126, 130, 131, 150, 151, 152, 153, 154, 155, 437, 720, 737, 775, 850, 851, 852, 853, 855, 857, 858, 860, 861, 862, 863, 864, 865, 866, 869, 932, 936, 949, 950, 997, 998, 999, 1098, 1125, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258"
JrnLineCharsList	"0"
RecLineCharsList	79.5mm: "48, 57, 64" 57.5mm: "36, 42, 46"
RecLineCharsList (Column Emulation Setting)	79.5mm: "42, 54, 60" 57.5mm: "32, 42, 46"
RecBarCodeRotationList	"0, R90, L90, 180"
RecBitmapRotationList	"0, R90, L90, 180"
SlpBarCodeRotationList	"0"
SlpBitmapRotationList	"0"
FontTypefaceList	"0"

*¹ If Multilingual character model, "936" or "950" is added to the list.

*² When the CapCharacterSet property is set to "PTR_CCS_UNICODE," "997" is added to the list. When CharacterSet is set to "997," all characters loaded in the device are allocated to Unicode for printing. However, the BinaryConversion property should be set to "OPOS_BC_NONE" when printing with Unicode.

*³ Device is limited to South Asia model.

*⁴ Available only for Thai3 Pass mode and Vietnamese.

*⁵ Available only for Thai1 Pass mode.

3.1.3 Width and Height Properties

The width and height properties are described below.

TM-m30/ TM-m30II/ TM-m30II_MltFont

Property	Settings		
	Default Value	Maximum value [dot]	Minimum value [dot]
RecLineSpacing	30	127	24 ^{*1}
JrnLineSpacing	X	X	X
SlpLineSpacing	X	X	X
SlpLineHeight [dot]	X		
RecLineHeight [dot]	(Font A) 24 (Font B) 24 (Font C) 17		
JrnLineHeight [dot]	X		
SlpLineWidth [dot]	X		
RecLineWidth [dot]	(79.5mm) 576 (57.5mm) 420		
JrnLineWidth [dot]	X		
RecSidewaysMaxLines	(79.5mm) 19 ^{*2} (57.5mm) 14 ^{*2}		
RecSidewaysMaxChars (Font A is selected)	100		
RecSidewaysMaxChars (Font B is selected)	120		
RecSidewaysMaxChars (Font C is selected)	133		
RecLinesToPaperCut	4 ^{*3}		
SlpSidewaysMaxLines	X		
SlpSidewaysMaxChars	X		
SlpMaxLines	X		

TM-m30II-42C/ TM-m30II_MltFont (Column Emulation Setting)

Property	Settings		
	Default Value	最大値[dot]	Default Value
RecLineSpacing	30	127	24 ^{*1}
JrnLineSpacing	×	×	×
SlpLineSpacing	×	×	×
SlpLineHeight[dot]	×		
RecLineHeight[dot]	(Font A) 24 (Font B) 24 (Font C) 17		
JrnLineHeight[dot]	×		
SlpLineWidth[dot]	×		
RecLineWidth[dot]	(79.5mm) 546 (57.5mm) 420		
JrnLineWidth[dot]	×		
RecSidewaysMaxLines	(79.5mm) 18 ^{*2} (57.5mm) 14 ^{*2}		
RecSidewaysMaxChars (Font A is selected)	184		
RecSidewaysMaxChars (Font B is selected)	240		
RecSidewaysMaxChars (Font C is selected)	266		
RecLinesToPaperCut	4 ^{*3}		
SlpSidewaysMaxLines	×		
SlpSidewaysMaxChars	×		
SlpMaxLines	×		

X: No settings

^{*1} When Font A is selected. In the case of a line thermal station, the Line Spacing setting is identical with the height of the characters which means that it can be set at up to 17 when FontC is selected.

^{*2} It can be changed by the settings of the RecLineSpacing or the RecLineHeight.

^{*3} It can be changed by the settings of the RecLineSpacing or the character height.

3.1.4 Common Property Strings

The Device information properties are described below.

DeviceName	DeviceDescription
TM-m30M○	EPSON TM-m30M○ POS Printer
TM-m30IIM○	EPSON TM-m30IIM○ POS Printer
TM-m30II_MltFont○	EPSON TM-m30II_MltFont○ POS Printer

In the ○ part, either U, E, or B is entered.

U: USB

E: Ethernet

B: Bluetooth

3.1.5 PageMode Print Properties

The Device information properties are described below.

Property	Station ^{*2}		
	Journal	Receipt	Slip
PageModeArea	-	(79.5mm) "576", "2400" (57.5mm) "420", "2400"	-
PageModeArea (Column Emulation Setting)	-	(79.5mm) "546", "2400" (57.5mm) "420", "2400"	-
PageModeDescriptor ^{*1}	-	BM/BC/BMR/BCR	-

^{*1} Following setting values are used for the PageModeDescriptor property.

BM: Bitmap printing is available.

BC: Barcode printing is available.

BMR: Rotated printing of bitmap is available.

BCR: Rotated printing of barcode is available.

^{*2} If the Station's CapRecPageMode property value is FALSE, the PageModeArea property shall have " " and the PageModeDescriptor property shall have "0" respectively as a setting value.

3.2 Methods

The following explanation is about supported/unsupported Methods, and the detailed information.

Method	Supported/Unsupported	Compatibility with the PageMode printing
PrintNormal	O	O
PrintTwoNormal	X	X
PrintImmediate	O	O ^{*1}
PrintBarCode	O	O ^{*2}
PrintBitmap	O	O ^{*3}
PrintMemoryBitmap	O	O ^{*3}
CutPaper	O (1~100: Cutting with one point of the bottom left corner uncut)	X
MarkFeed	X	X
ChangePrintSide	X	X
ValidateData	O	O
TransactionPrint	O	O
SetLogo	O	O
SetBitmap	O	O
RotatePrint	O	X
EndRemoval	X	X
BeginRemoval	X	X
EndInsertion	X	X
BeginInsertion	X	X
ClearPrintArea	O	O
PageModePrint	O	O
DrawRuledLine	X	X

O: Supported

X: Unsupported

^{*1} If the specified Station is ready to print, the printing data shall not be stored in the PageMode printing buffer but, instead, go straight to printing. If the Station is not ready to print, an error is returned.

^{*2} If other than "LEFT" is specified for the printing position of barcode, the printing shall be done, regardless of the PageModeHorizontalPosition property setting, based on the PageModePrintArea property setting in the horizontal direction.

^{*3} If other than "LEFT" is specified for the printing position of bitmap, the printing shall be done, regardless of the PageModeHorizontalPosition property setting, based on the PageModePrintArea property setting in the horizontal direction.

3.3 Escape Sequences

The following figure is about supported/unsupported Escape Sequences.

Escape Sequence	Supported/Unsupported	Compatibility with the PageMode printing
#P	0~100	×
#fP	0~100	×
#rP	0~100	×
#sP	×	×
sL	×	×
#B	○	○
tL	○	○
bL	○	○
[*]#R	○	○
#IF	0~9999	○
#uF Base Pitch [inch]	0~ equiv. 50 cm	○
#rF Maximum [inch]	×	×
[*]#E	0~65535	×
#fT	×	×
[!]bC	○	○
[!][#]uC	○	○
[!]iC	×	×
#rC	1	○
[!]rvC	○	○
#sC	×	×
#fC	×	×
[!]tbC	×	×
[!]tpC	×	×
1C	○	○
2C	○	○
3C	○	○
4C	○	○
#hC	1~8	○
#vC	1~8	○
cA	○	○ ^{*1}
rA	○	○ ^{*1}
lA	○	○
[!][#]stC ^{*2}	0~1	0~1
*#dL	×	×
N	○	○

○: Supported,

×: Unsupported

Numbers: Settable range

^{*1} Regardless of the PageModeHorizontalPosition property setting, center or right adjust what is to be printed based on the PageModePrintArea property setting in the horizontal direction.

^{*2} Only TM-m30M / TM-m30IIM is supported.

3.4 Printable Barcode Type

The TM-m30/ TM-m30II/ TM-m30II_MltFont allow the following barcode types.

- Code 128
- Code 128 Parsed
- Code 93
- Codabar
- ITF
- Code 39
- JAN 13 (EAN 13)
- JAN 8 (EAN 8)
- UPC-E
- UPC-A
- PDF417
- QRCODE
- MAXI CODE
- GS1-Data
- GS1-Data Expanded
- GS1-128
- GS1-Data Truncated
- GS1-Data Limited
- GS1-Data Stacked
- GS1-Data Stacked Omnidirectional
- GS1-Data Expanded Stacked
- Composite
- AztecCode
- DataMatrixCode

3.4.1 Code128/ Code128 Parsed Printing

When printing Code128 or Code128_Parsed symbol,
special characters of Code128 are treated as ASCII character.

Target models: TM-m30II/ TM-m30II_MltFont

3.5 Synchronous Processing

The TM-m30/ TM-m30II/ TM-m30II_MltFont supports the Process ID to determine output completion.

Use of the Process ID allows multiple print commands to be queued to the printer simultaneously. For this reason, Asynchronous output (AsyncMode = TRUE) gives a performance improvement.

3.6 Printing Positions

The TM-m30/ TM-m30II/ TM-m30II_MltFont supports the function for setting printing position.

Function	Receipt
Left margin	O
Printing Position	O

O: Supported

X: Unsupported

When the left margin setting function is supported, it is possible to specify the horizontal printing position of the bitmap or barcode by dots unit.

When the printing position settings are supported, it is possible to specify the horizontal printing position of the text, bitmap, or the barcode to the left, center, or the right side of the paper.

3.7 Electronic Logo Function (NVRAM)

The TM-m30/ TM-m30II/ TM-m30II_MltFont models feature an electronic logo function (NVRAM). To use NVRAM, startup utility from “Device Specific Settings” of SetupPOS utility and register image files (BMP style) with NVRAM in advance. For the details of the registration, please refer to the “Utility User's Manual”.

To print image files registered with NVRAM, please use the either of the following

DirectIO:

PTR_DI_FLASH_BITMAP2.

Please refer to the corresponding part of the Section 4 of “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)” for detail. The available NVRAM sizes are as follows:

TM-m30/ TM-m30II/ TM-m30II_MltFont: 393216 bytes

3.8 Printable bitmap types and sizes

The TM-m30/ TM-m30II/ TM-m30II_MltFont supports the following bitmap commands. For the detail, please refer to the corresponding part of the Section 3 of “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)”. The allowance ranges for bitmaps are as follows.

Bitmap command type	Allowance range		
	X (dot)	y (dot)	xy
NV bitmap	1~8192	1~2304	
Raster bitmap	1~19200	1~2400	

3.9 Maintenance Counter

The TM-m30/ TM-m30II/ TM-m30II_MltFont models feature a maintenance counter function for retaining an operation log of the printer.

The following chart shows the available maintenance counters.

Counter number Hexadecimal	Counter	Unit	Max. Value	Counter Type
14	Paper feed in number of lines: Roll paper	Lines	143,165,576	Resettable
15	Number of times head timing pulse: Roll paper	Times	4,294,967,295	Resettable
32	Number of auto-cutter operations	Times	4,294,967,295	Resettable
46	Uptime of product	Hours	71,582,788	Resettable
94	Number of paper feed lines: Roll paper	Lines	143,165,576	Cumulative
95	Number of times head timing pulse: Roll paper	Times	4,294,967,295	Cumulative
B2	Number of auto-cutter operations	Times	4,294,967,295	Cumulative
C6	Uptime of product	Hours	71,582,788	Cumulative

3.10 Automatic Recovery Function

The TM-m30/ TM-m30II/ TM-m30II_MltFont models feature a function for automatic recovery when the power is turned on again after an interruption of power. Recovery processing is performed automatically when the printer's power is turned on again after an interruption. The recovery processing restores the printer to the condition it was in before the power was turned off.

3.11 Output without Flow Control on the USB/Ethernet Interfaces

The TM-m30/ TM-m30II/ TM-m30II_MltFont supports outputting without flow control on the USB/Ethernet interfaces. The operations differ by the firmware versions. See the corresponding part of the section 2 of this manual.

Section 4. MultiFont Printing

4.1 Overview

This function enables multilingual printing. The function is enabled by selecting “TM-m30II_MltFont” with SetupPOS.

4.2 Supported Device

- TM-m30II-H
- TM-m30II-S
- TM-m30II-NT
- TM-m30II-SL

Connect the above model, select “TM-m30II_MltFont” with SetupPOS, and register.

4.3 Supported Methods

- **PrintNormal**
- **PrintImmediate**
- **SetLogo**

4.4 Supported Languages

- Alphanumeric
- Japanese
- Simple Chinese
- Traditional Chinese
- Korean
- Thai

4.5 Details of function

4.5.1 Priority Font

TM-m30II_MltFont searches the print character code points in the following priority order.

The following is the default analysis priority of the language font of TM-m30II_MltFont.

Language Font	Analysis priority
ANK Font	1: priority: High
Japanese Font	2:
Korean Font	3:
Traditional Chinese Font	4:
Simple Chinese Font	5: priority: Low

Thai is treated the same as ANK font.

Therefore, even if the code point is the same, the typeface for each language may differ as shown below.

CodePoint	Japanese	Simple Chinese	Traditional Chinese	Korean
U+9AA8	骨	骨	骨	骨

As a result, depending on the analysis priority of the language font, printing may be performed in a typeface different from the typeface assumed by the application developer.

To avoid this, change the CharacterSet property in your application. Priority Font can be set as follows.

	932 Japanese	936 Simple Chinese	949 Korean	950 Traditional Chinese	Other
First priority Font	Japanese Font	Simple Chinese Font	Korean Font	Traditional Chinese Font	ANK Font
Second priority Font	ANK Font	ANK Font	ANK Font	ANK Font	Japanese Font

4.5.2 Precautions and Restrictions

- When using the following functions, set the same value as the character code value specified in SetupPOS to the CharacterSet property.
 - RotatePrint
 - PageModePrint
 - Specify a character string that combines multiple ESC | IA, ESC | cA, and ESC | rA in one PrintNormal method.

If the settings are incorrect, the following phenomena will occur.

- The margin on the right edge becomes wider
- Line breaks at unintended positions
- Strikethrough function of escape sequence (ESC | #stC) is not supported.
- If you want to use "U + 005C" as a half-width yen sign instead of a backslash, set the printer's international character set to "Japan" with the utility.
- The "Print using multiple interfaces" function cannot be used.

Section 5. Warnings

- When the power is turned on or off while using a Bluetooth connection, the recovery process might take time to complete.
- Thai1 Pass mode printing:
If print data remains in the printer buffer when printing is executed (i.e. The line feed for the print data was not completed), it is possible that the result will not be printed correctly.